Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

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- Claim 1. (currently amended): A method for the preparation of pharmaceutical dosage forms comprising multiple powdered active ingredients, said method comprising the steps of:
 - (a) mixing said active ingredients and at lease one chosen excipient so as to obtain a powdered mixture;
 - (b) compacting said powdered mixture in a roller compactor apparatus to obtain a compacted product;
 - (c) breaking and sieving said compacted product to a chosen mesh size to obtain similar sized granules; and
 - (d) forming said granules into unitary dosage forms.
- Claim 2. (currently amended): A method for the preparation of pharmaceutical dosage forms comprising multiple powdered active ingredients, said method comprising the steps of:
 - (a) mixing said active ingredients and at lease one chosen excipient so as to obtain a powdered mixture;
 - (b) compacting said powdered mixture in a roller compactor apparatus to obtain a compacted product;
 - (c) breaking and sieving said compacted product to a chosen mesh size to obtain similar sized granules;
 - (d) mixing said granules with at least one chosen excipient so as to obtain a granular mixture; and
 - (e) forming said granular mixture into unitary dosage forms.

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- Claim 3. (currently amended): A method for the preparation of pharmaceutical dosage forms comprising multiple powdered active ingredients, said method comprising the steps of:
 - (a) mixing said active ingredients so as to obtain a powdered mixture;
 - (b) compacting said powdered mixture in a roller compactor apparatus to obtain a compacted product;
 - (c) breaking and sieving said compacted product to a chosen mesh size to obtain similar sized granules;
 - (d) mixing said granules with at least one chosen excipient so as to obtain a granular mixture; and
 - (e) forming said granular mixture into unitary dosage forms.
- Claim 4. (currently amended): A method for the preparation of pharmaceutical dosage forms comprising multiple powdered active ingredients, said method comprising the steps of:
 - (a) mixing at least one of said active ingredients and at least one excipient so as to obtain a powdered mixture;
 - (b) compacting said powdered mixture in a roller compactor apparatus to obtain a compacted product;
 - (c) breaking and sieving said compacted product to a chosen mesh size to obtain similar sized granules;
 - (d) mixing said granules with at least one other active ingredient so as to obtain a granular mixture; and
 - (e) forming said granular mixture into unitary dosage forms.
- Claim 5. (currently amended): A method for the preparation of pharmaceutical dosage forms comprising multiple powdered active ingredients, said method comprising the steps of:
 - (a) mixing at least one of said active ingredients and at least one excipient so as to obtain a powdered mixture;

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- (b) compacting said powdered mixture in a roller compactor apparatus to obtain a compacted product;
- (c) breaking and sieving said compacted product to a chosen mesh size to obtain similar sized granules;
- (d) mixing said granules with at least one other active ingredient and at least one other excipient so as to obtain a granular mixture; and
- (e) forming said granular mixture into unitary dosage forms.
- Claim 6. (currently amended): The method of any one of claims claim 1 to 5 wherein the step of forming said granular mixture into unitary dosage forms comprises compressing said granular mixture into a tablet shape.
- Claim 7. (currently amended): The method of any one of claims claim 1 to 6 wherein the tablet shape is provided with a coating.
- Claim 8. (currently amended): The method of any one of claims claim 1 to 6 7 wherein said coating is an enteric coating.
- Claim 9. (currently amended): The method of any one of claims claim 1 to 5 wherein the step of forming said granular mixture into unitary dosage forms comprises loading said granular mixture into an open capsule and thereafter closing said capsule.
- Claim 10. (currently amended): The method of any one of claims claim 1 to 9 wherein the active ingredients comprise Pyridoxine HCl and Doxylamine Succinate.
- Claim 11. (currently amended): The method of any one of claims claim 1 to 9 wherein the active ingredients comprise equal parts of Pyridoxine HCl and Doxylamine Succinate.
- Claim 12. (currently amended): The method of any one of claims claim 1 to 9 wherein the active ingredients consist of equal parts of Pyridoxine HCL and Doxylamine Succinate.

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